Rec'd PCT/PTO 24 JON 2005

ATTORNEY'S DOCKET NO.

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

10/521529 TS 6375 USA P

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention **entitled**

FORGE WELDING METHOD

the specification of which is attached hereto unless the following box is checked:

(X) was filed on 17 July 2003 as United States Application Number or PCT International Application Number PCT/EP2003/007787 and was amended on 27 August 2004

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR & 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. & 119(a)-(d) or & 365(b) of any foreign application(s) for patent or inventor's certificate, or & 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	Γ
02077911.2	EP	17 July 2002	L
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	. [
02077912.0	EP	17 July 2002	L
I hereby claim the benefit under 35 II	S.C. & 119(e) of any United States provi	sional application(s) listed below	
I hereby claim the benefit under 35 U. APPLICATION SERIAL NO.	S.C. å 119(e) of any United States provi	sional application(s) listed below. FILING DATE	

I hereby claim the benefit under 35 U.S.C. & 120 of any United States application(s) or & 365(c) of any PCT International application designating the United States, listed below and insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. & 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR & 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PENDING, ABANDONE
APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PENDING, ABANDONE

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Eugene R. Montalvo	Attorney	32,790	(713) 241 0296
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Richard F. Lemuth	Attorney	30,081	(713) 241 3716
			Revised June 1995

SEND CORRESPONDENCE TO:

ATTORNEY'S DOCKET NO. TS 6375 USA P

INVENTOR'S SIGNATURE	DATE SIGNED
INVENTOR 5 SIGNATURE	
RESIDENCE	28-April 2005 > CITIZENSHIP
Sanatorieveien 15, N-3021 Drammen, Norway	Norway
POST OFFICE ADDRESS	11011114
Sanatorieveien 15, N-3021 Drammen, Norway	
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	· · · · · · · · · · · · · · · · · · ·
DEN BOER, Johannis Josephus	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
	28 April 2005
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX	Netherlands
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	· · · · · · · · · · · · · · · · · · ·
COLE, Anthony Thomas	
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	United Kingdom
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)	
DIMITRIADIS, Klisthenis	
FOURTH INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Greece
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	
HALMRAST, Björn	
FIFTH INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Leirjordfall, N-8255 Røkland, Norway	Norway
POST OFFICE ADDRESS	inorway

ATTORNEY'S DOCKET NO. TS 6375 USA P

FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)		
RABBEN, Kjell Magne		
INVENTOR'S SIGNATURE		DATE SIGNED
INAEM LIK 2 SIGNAL OVE	10 March 2005	·
RESIDENCE	_10 Parch Z005 _	CITIZENSHIP
Gravarstunet 30, N-4327 Sandnes, Norway		Norway ,
POST OFFICE ADDRESS		7-2-
Gravarstunet 30, N-4327 Sandnes, Norway		
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)		
Zijsling, Djurre Hans		
SECOND INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		Netherlands
POST OFFICE ADDRESS		
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		
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(mily name)	· · · · · · · · · · · · · · · · · · ·	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)		
		DATE SIGNED
THIRD INVENTOR'S SIGNATURE		DATE SIGNED
		CITIZENSHIP
RESIDENCE		CITIZENSHII
POST OFFICE ADDRESS		
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)		
TODE INVINCE OF TODAY AND		
FOURTH INVENTOR'S SIGNATURE		DATE SIGNED
FOURTH INVENTOR'S SIGNATURE		
DEGLESSION		CITIZENSHIP
RESIDENCE		
POST OFFICE ADDRESS		
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)		
FIFTH INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
RESIDENCE		
POST OFFICE ADDRESS		
FUST OFFICE ADDRESS		

Page 1 of 3
ATTORNEY'S DOCKET NO.
TS 6375 USA P

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My residence, post office address, and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

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~			Priority
PRIOR FOREIGN APPLICATION(S)	· ·		Not Claimed
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	
02077911.2	EP	17 July 2002	
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	
02077912.0	EP	17 July 2002	
I hereby claim the benefit under 35 U.S.C.	8 119(e) of any United States provide	sional application(s) listed below.	•
APPLICATION SERIAL NO.		FILING DATE	•
APPLICATION SERIAL NO.		FILING DATE	
·		WA.	
I hereby claim the benefit under 35 U.S.C			
designating the United States, listed below	w and insofar as the subject matter of	of each of the claims of this application is	not disclosed in
the prior United States or PCT Interna	tional application in the manner p	provided by the first paragraph of 35	U.S.C. 8 112, I
acknowledge the duty to disclose informa	ation which is material to patentabil	ity as defined in 37 CFR & 1.56 which b	ecame available
between the filing date of the prior applica			
APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PE	NDING, ABANDONE

APPLICATION SERIAL NO. FILING DATE STATUS-PATENTED, PENDING, ABANDONED

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Eugene R. Montalvo	Attorney	32,790	(713) 241 0296 ·
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Richard F. Lemuth	Attorney	30,081	(713) 241 3716
			Devised tone 1006

Revised June 1995

SEND CORRESPONDENCE TO:

ATTORNEY'S DOCKET NO. TS 6375 USA P

FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)	MOD D II 10	
MOE, Per Thomas (heir of the deceased invento	r MOE, Per Harald)	
INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
Sanatorieveien 15, N-3021 Drammen, Norway		Norway
Sanatorieveien 15, N-3021 Drammen, Norway		
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family nam	e)	
DEN BOER, Johannis Josephus		
SECOND INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Neth	erlands	Netherlands
POST OFFICE ADDRESS		
Volmerlaan 8, NL-2288 GD Rijswijk, The Neth	erlands	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)		
COLE, Anthony Thomas		
THIRD INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Neth	erlands	United Kingdom
POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Neth	erlands	
Voimeriaan 8, NL-2288 GD Rijswijk, The Iven	Citalius	
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name	ne)	
DIMITRIADIS, Klisthenis		DATE SIGNED
FOURTH INVENTOR'S SIGNATURE	14 February 2005	14/02/2005
RESIDENCE	14 1CDIGHT 2005	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Neth	erlands NLX	Greece
POST OFFICE ADDRESS	11.	
Volmerlaan 8, NL-2288 GD Rijswijk, The Neth	eriands	
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name))	
HALMRAST, Björn		2,2,
FIFTH INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
Leirjordfall, N-8255 Røkland, Norway		Norway
POST OFFICE ADDRESS		
Leirjordfall, N-8255 Røkland, Norway		

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C. II. comp		
FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)		
RABBEN, Kjell Magne		DATE SIGNED
INVENTOR'S SIGNATURE	10 Manual 2005	·
RESIDENCE	10 March 2005	CITIZENSHIP
Gravarstunet 30, N-4327 Sandnes, Norway		Norway ,
POST OFFICE ADDRESS		4-1-4
Gravarstunet 30, N-4327 Sandnes, Norway		
Gravarstunet 30, 11-4327 Bandies, 1101 way		
C		
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)		
Zijsling, Djurre Hans		DATE SIGNED
SECOND INVENTOR'S SIGNATURE		
		CITIZENSHIP
RESIDENCE AND 2000 CD Dijawijk The Netherlands		Netherlands
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		1,0011011111
POST OFFICE ADDRESS N. 1		
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)		
		DATE SIGNED
THIRD INVENTOR'S SIGNATURE		DATE SIGNED
		CITIZENSHIP
RESIDENCE		CHIZENSIII
POST OFFICE ADDRESS		
		·
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)		
FOURTH INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)		
FIFTH INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		

Priority

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3

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02077912.0	EP	17 July 2002	
II 1 1: 4 1 C. 1 25 I			
	S.C. & 119(e) of any United States provision	onal application(s) listed below.	
APPLICATION SERIAL NO.		FILING DATE	
			·
APPLICATION SERIAL NO.		FILING DATE	
designating the United States, listed by the prior United States or PCT Inte- acknowledge the duty to disclose info	S.C. & 120 of any United States applicate the subject matter of ernational application in the manner properties of the subject matter of the subject matte	each of the claims of this application is ovided by the first paragraph of 35 y as defined in 37 CFR & 1.56 which l	s not disclosed in U.S.C. & 112, I became available
APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PE	NDING, ABANDONE

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NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Eugene R. Montalvo	Attorney	32,790	(713) 241 0296
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Richard F. Lemuth	Attorney	30,081	(713) 241 3716

Revised June 1995

SEND CORRESPONDENCE TO:

ATTORNEY'S DOCKET NO. TS 6375 USA P

FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)	
MOE, Per Thomas (heir of the deceased inventor MOE, Per Harald)	
INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Sanatorieveien 15, N-3021 Drammen, Norway	Norway
POST OFFICE ADDRESS	
Sanatorieveien 15, N-3021 Drammen, Norway	
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	
DEN BOER, Johannis Josephus	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
SECOND INVENTOR S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
	Netherlands
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS	Netherlands
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
COLE, Anthony Thomas	
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
15 February 2005	18th feb 2005
	Company to the
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX	United Kingdom
Volmerlaan 8, NL-2288 GD <u>Rijswijk</u> , The Netherlands NLX POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX	
Volmerlaan 8, NL-2288 GD <u>Rijswijk</u> , The Netherlands NLX POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD <u>Rijswijk</u> , The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)	
Volmerlaan 8, NL-2288 GD <u>Rijswijk</u> , The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	United Kingdom
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis	United Kingdom
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE RESIDENCE	United Kingdom DATE SIGNED CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE	United Kingdom DATE SIGNED
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS	United Kingdom DATE SIGNED CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	United Kingdom DATE SIGNED CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	United Kingdom DATE SIGNED CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	United Kingdom DATE SIGNED CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name) HALMRAST, Björn	DATE SIGNED CITIZENSHIP Greece
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	United Kingdom DATE SIGNED CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name) HALMRAST, Björn FIFTH INVENTOR'S SIGNATURE	DATE SIGNED CITIZENSHIP Greece DATE SIGNED
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name) HALMRAST, Björn FIFTH INVENTOR'S SIGNATURE RESIDENCE	DATE SIGNED CITIZENSHIP Greece DATE SIGNED CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name) HALMRAST, Björn FIFTH INVENTOR'S SIGNATURE RESIDENCE Leirjordfall, N-8255 Røkland, Norway	DATE SIGNED CITIZENSHIP Greece DATE SIGNED
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis FOURTH INVENTOR'S SIGNATURE RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name) HALMRAST, Björn FIFTH INVENTOR'S SIGNATURE RESIDENCE	DATE SIGNED CITIZENSHIP Greece DATE SIGNED CITIZENSHIP

age Jon J

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

ATTORNEY'S DOCKET NO. TS 6375 USA P

FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)		62
RABBEN, Kjell Magne		Da Carlo
INVENTOR'S SIGNATURE		DATE SIGNED,
	10 March 2005	<i>*-</i>
RESTDENCE		CITIZENSHIP
Gravarstunet 30, N-4327 Sandnes, Norway		Norway
POST OFFICE ADDRESS		
Gravarstunet 30, N-4327 Sandnes, Norway		
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	·	
Zijsling, Djurre Hans		
SECOND INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		Netherlands
POST OFFICE ADDRESS		
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)		
THIRD INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		
		•
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)		
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FOURTH INVENTOR'S SIGNATURE	· · · · · · · · · · · · · · · · · · ·	DATE SIGNED
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RESIDENCE		CITIZENSHIP
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POST OFFICE ADDRESS		
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FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)		
EIETH INVENTOR'S SIGNATURE		D. TE GIONES
FIFTH INVENTOR'S SIGNATURE		DATE SIGNED
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RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		
1001 OFFICE ADDRESS		

ATTORNEY'S DOCKET NO. TS 6375 USA P

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled FORGE WELDING METHOD

the specification of which is attached hereto unless the following box is checked:

(X) was filed on 17 July 2003
 as United States Application Number or PCT International Application Number PCT/EP2003/007787
 and was amended on 27 August 2004

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR & 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. & 119(a)-(d) or & 365(b) of any foreign application(s) for patent or inventor's certificate, or & 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

PRIOR FOREIGN APPLICATION(S)			Not Claimed
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	
02077911.2	EP	17 July 2002	
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	
02077912.0	EP	17 July 2002	
I hereby claim the benefit under 35 U. APPLICATION SERIAL NO.	.S.C. 8 119(e) of any United States provisi	onal application(s) listed below. FILING DATE	
ALL ELECTRICING SERVINE NO.		FILINO DATE	
APPLICATION SERIAL NO.		FILING DATE	
designating the United States, listed the prior United States or PCT Intacknowledge the duty to disclose infi	J.S.C. 8 120 of any United States applicated below and insofar as the subject matter of ternational application in the manner proormation which is material to patentability plication and the national or PCT International or PCT International Control of the proof of	Teach of the claims of this application is no ovided by the first paragraph of 35 U.sy as defined in 37 CFR & 1.56 which because	ot disclosed in .S.C. & 112, I came available
APPLICATION SERIAL NO	FILING DATE	STATUS-PATENTED PENI	DING ARANDON

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Eugene R. Montalvo	Attorney	32,790	(713) 241 0296
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Richard F. Lemuth	Attorney	30,081	(713) 241 3716
			D : 11 1004

Revised June 1995

Priority

SEND CORRESPONDENCE TO:

ATTORNEY'S DOCKET NO. TS 6375 USA P

INVENTOR'S SIGNATURE	DATE SIGNED
Per Thomas Moe 9 March 2005 RESIDENCE	2005.03.09
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Sanatorieveien 15, N-3021 <u>Drammen</u> , Norway Nox	Norway
POST OFFICE ADDRESS	
Sanatorieveien 15, N-3021 Drammen, Norway	
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	
DEN BOER, Johannis Josephus	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Netherlands
POST OFFICE ADDRESS	
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FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
COLE, Anthony Thomas	
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	United Kingdom
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	•
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)	
DIMITRIADIS, Klisthenis	
FOURTH INVENTOR'S SIGNATURE	DATE SIGNED
CONTINUENTOR SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Greece
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Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	
HALMRAST, Björn	·
FIFTH INVENTOR'S SIGNATURE	DATE SIGNED
Stateling 10 March 2005	10/3 - 05
RESIDENÇE	CITIZENSHIP
Leirjordfall, N-8255 Røkland, Norway Nox	Norway
Post office Address Leirjordfall, N-8255 Røkland, Norway	

ATTORNEY'S DOCKET NO. TS 6375 USA P

FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)		
RABBEN, Kjell Magne		DATE SIGNED
INVENTOR'S SIGNATURE	10 M 1 000F	
	10 March 2005	CITIZENSHIP
RESTDENCE Comments and 20 N 4327 Sandnes Norway		Norway ,
Gravarstunet 30, N-4327 Sandnes, Norway		
Gravarstunet 30, N-4327 Sandnes, Norway		
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)		
Zijsling, Djurre Hans		TO SIGNED
SECOND INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		Netherlands
POST OFFICE ADDRESS		
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)		
FULL NAME OF THIRD JOINT INVENTION, II ANY (grown manns, mann)		
THIRD INVENTOR'S SIGNATURE		DATE SIGNED
THIRD INVENTOR 2 SIGNATURE		
		CITIZENSHIP
RESIDENCE		
DOOR OFFICE A DDDCCC		
POST OFFICE ADDRESS		
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)		
		DATE SIGNED
FOURTH INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS	·	
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)		
TODA TITLE OF THE TOTAL OF THE		
FIFTH INVENTOR'S SIGNATURE		DATE SIGNED
THE THEORY ENTOR & SIGNATURE		
DECIDENCE		CITIZENSHIP
RESIDENCE		-
PAGE AND ADDRESS		
POST OFFICE ADDRESS		

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FORGE WELDING METHOD

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PRIOR FOREIGN APPLICATION(S)			Not Claimed
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	r
02077911.2	EP	17 July 2002	Ш
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	
02077912.0	EP	17 July 2002	
I hereby claim the benefit under 35 U.S.	C. & 119(e) of any United States provi	sional application(s) listed below.	
APPLICATION SERIAL NO.		FILING DATE	_
APPLICATION SERIAL NO.		FILING DATE	•

I hereby claim the benefit under 35 U.S.C. & 120 of any United States application(s) or & 365(c) of any PCT International application designating the United States, listed below and insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. & 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR & 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PENDING, ABANDONE
APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PENDING, ABANDONE

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

Trademark Office Confidence at	CI C W IGI.		
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Eugene R. Montalvo	Attorney	32,790	(713) 241 0296
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Richard F. Lemuth	Attorney	30,081	(713) 241 3716
			Revised June 199

SEND CORRESPONDENCE TO:

ATTORNEY'S DOCKET NO. TS 6375 USA P

MOE, Per Thomas (heir of the deceased inventor MOE, Per Haral INVENTOR'S SIGNATURE	DATE SIGNED
	DATE SIGNED
RESIDENCE	CITIZENSHIP
Sanatorieveien 15, N-3021 Drammen, Norway	Norway
POST OFFICE ADDRESS	
Sanatorieveien 15, N-3021 Drammen, Norway	
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	
DEN BOER, Johannis Josephus	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
DEGINE CO.	
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Netherlands
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
ELILI NAME OF THIRD IODIT DIVISITION IF ANNA	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
COLE, Anthony Thomas	
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	
	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands POST OFFICE ADDRESS	United Kingdom
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)	
DIMITRIADIS, Klisthenis	
FOURTH INVENTOR'S SIGNATURE	DATE SIGNED
	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Greece
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	
HALMRAST, Björn	
FIFTH INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	
	CITIZENSHIP
Leirjordfall, N-8255 Røkland, Norway POST OFFICE ADDRESS	Norway
Leirjordfall, N-8255 Røkland, Norway	

ATTORNEY'S DOCKET NO. TS 6375 USA P

FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)		
RABBEN, Kjell Magne		
INVENTOR'S SIGNATURE		DATE SIGNED
KM RIL	10 March 2005	10.03.05
RESIDENCE	10 Parti 2005	CITIZENSHIP
Gravarstunet 30, N-4327 Sandnes, Norway Nox		Norway
POST OFFICE ADDRESS		
Gravarstunet 30, N-4327 Sandnes, Norway		
Glavarstance 30, 11 1327 Sanates, 2102 May		
Construction of Anna Construction of Anna Construction		
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)		
Zijsling, Djurre Hans		DATE SIGNED
SECOND INVENTOR'S SIGNATURE .		DATE SIGNED
		CITIZENSHIP
RESIDENCE		Netherlands
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	,	inculcitatios
POST OFFICE ADDRESS		
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands		
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)		
THIRD INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		
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FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)		
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FOURTH INVENTOR'S SIGNATURE		DATE SIGNED
FOORTH INVENTOR'S SIGNATURE		
RESIDENCE		CITIZENSHIP
RESIDENCE		
POST OFFICE ADDRESS		
POST OFFICE ADDRESS		
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	,	
FIFTH INVENTOR'S SIGNATURE		DATE SIGNED
RESIDENCE		CITIZENSHIP
POST OFFICE ADDRESS		

Revised June 1995

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

ATTORNEY'S DOCKET NO. TS 6375 USA P

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		nated at least one country other than the Unit	
		pplication for patent or inventor's certificate	or PCT
International application having a	a filing date before that of the application	on on which priority is claimed.	
			Priority
PRIOR FOREIGN APPLICATIO			Not Claimed
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILEI	
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7.1	25 11 0 0 0 100 0 11 11 100	1	
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designating the United States, In	sted below and insofar as the subject m	atter of each of the claims of this application	is not disclosed in
the prior United States or PC	Γ International application in the ma	nner provided by the first paragraph of 3	5 U.S.C. 8 112, I
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between the filing date of the price	or application and the national or PCT I	nternational filing date of this application.	
APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED,	PENDING, ABANDONE
APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED,	PENDING, ABANDONE
7.1			
		this application and to transact all busines	s in the Patent and
Trademark Office connected ther			
NAME	ATTORNEY/AGENT		EPHONE NUMBER
Eugene R. Montalvo	Attorney		(713) 241 0296
NAME	ATTORNEY/AGENT		EPHONE NUMBER
Richard F. Lemuth	Attorney	30,081	(713) 241 3716

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MOE, Per Thomas (heir of the deceased inventor MOE, Per Harale	u <i>)</i>
INVENTOR'S SIGNATURE	DATE SIGNED
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DEN BOER, Johannis Josephus	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
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Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
COLE, Anthony Thomas	
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	United Kingdom
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	
voliteratio, 142 2200 GD Tejswijk, The rectientalities	
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)	
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The Netherlands	
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	
HALMRAST, Björn	
FIFTH INVENTOR'S SIGNATURE	DATE SIGNED
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RABBEN, Kjell Magne	
INVENTOR'S SIGNATURE	DATE SIGNED
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FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	
Zijsling, Djurre Hans	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED .
Wat her	14 February 2005
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Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX	Netherlands
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Volineridan 6, 14E-2266 GD Rijswijk, The 14etherlands	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
POST OFFICE ADDRESS	•
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FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)	
FOURTH INVENTOR'S SIGNATURE	DATE SIGNED
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RESIDENCE .	CITIZENSHIP
POST OFFICE ADDRESS	
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FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	
	•
FIFTH INVENTOR'S SIGNATURE	DATE SIGNED
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RESIDENCE	CITIZENSHIP
	OF A COMMUNICATION AND A BAR
POST OFFICE ADDRESS	
L	